



Liquid Propane Autogas

Product Introduction & Overview

800.59.ROUSH

ROUSHcleantech.com



Enterprise Brand Portfolio

The word "ROUSH" in a bold, black, sans-serif font, set against a white background.

ROUSH Industries

OEM manufacturing, engineering, prototyping and design



Roush Fenway Racing

Dominant NASCAR Sprint Cup racing team



ROUSH Performance

Industry leading high performance vehicles

The logo for Roush CleanTech, featuring the word "ROUSH" in a large, bold, black sans-serif font above the word "CLEANTECH" in a smaller, blue, all-caps sans-serif font.

ROUSH CleanTech

Propane autogas powered commercial vehicles.

Markets We Serve

Transportation

- Ford
- Chrysler
- GM
- Toyota
- Honda
- Hyundai
- Isuzu
- Volkswagon
- EcoMotors
- VPG
- Navistar
- Blue Bird

Defense

- Navistar Defense
- BAE Systems
- AM General
- General Dynamics
- SAIC
- Textron
- FAAC
- US Army/TARDEC
- Oskosh Defense
- Hardwire
- Astradyne

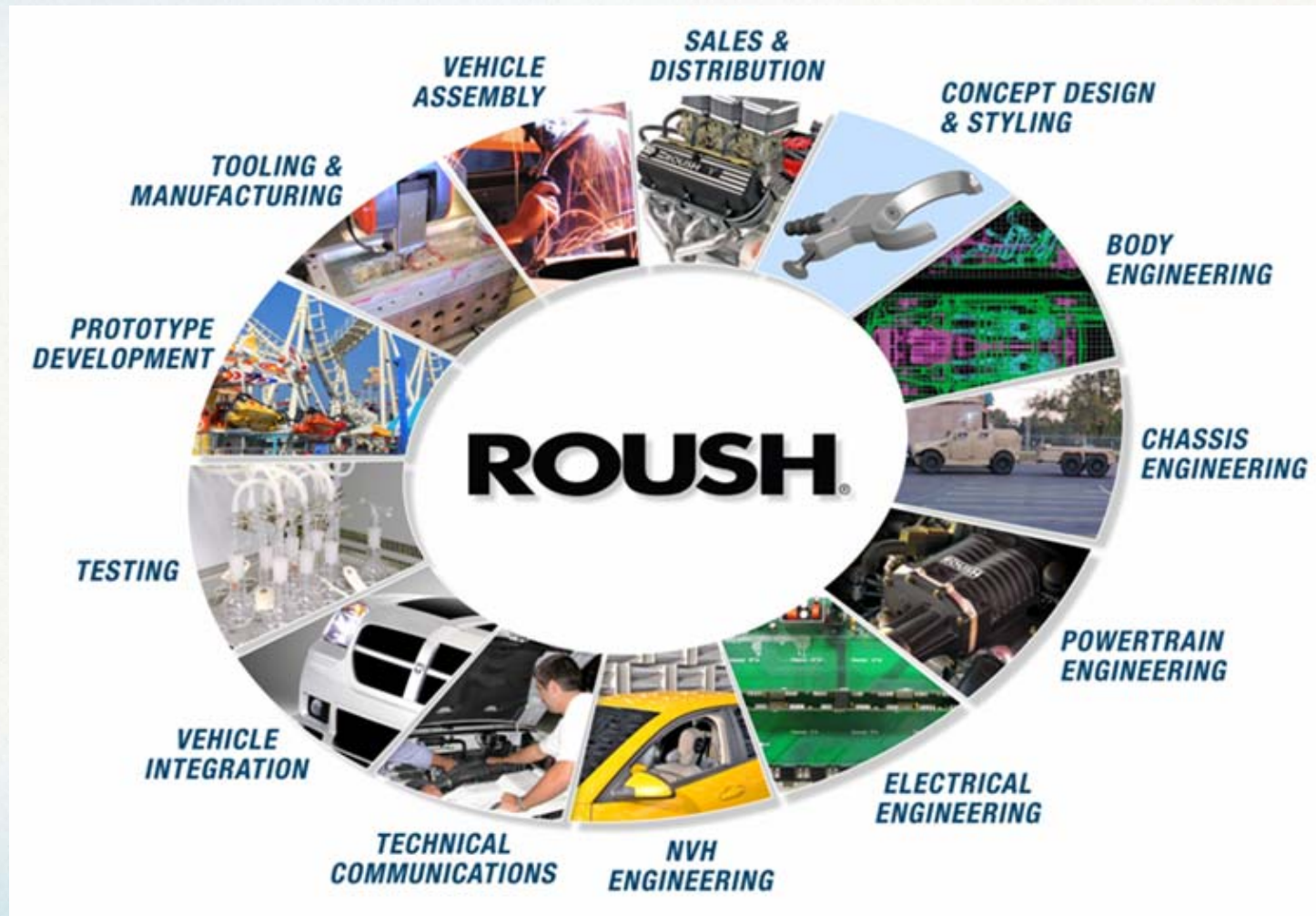
Entertainment

- Disney
- Universal Studios
- Disneyland Paris
- Universal Studios Orlando
- Hong Kong Disneyland
- Disney California Adventure
- Universal Studios Singapore
- The Henry Ford

Motorsports

- Ford
- 3M
- Aflac
- Crown Royal
- UPS
- Scotts
- Kellogg
- Valvoline
- Coca-cola
- Fastenal

Wheel of Capability



Alt Fuels Experience...





Liquid Propane Autogas

- Light & medium duty Ford trucks & vans, school bus.
- Factory Ford warranty maintained.
- No loss of HP / torque / towing capacity.
- Serviceable with existing diagnostic equipment.
- EPA & CARB Certified.



Ford F-53 / F-59

Ford E-150/250/350/450

Ford F-250/350

Ford F-450/550

Ford F-650

Blue Bird Vision

Micro Bird G5

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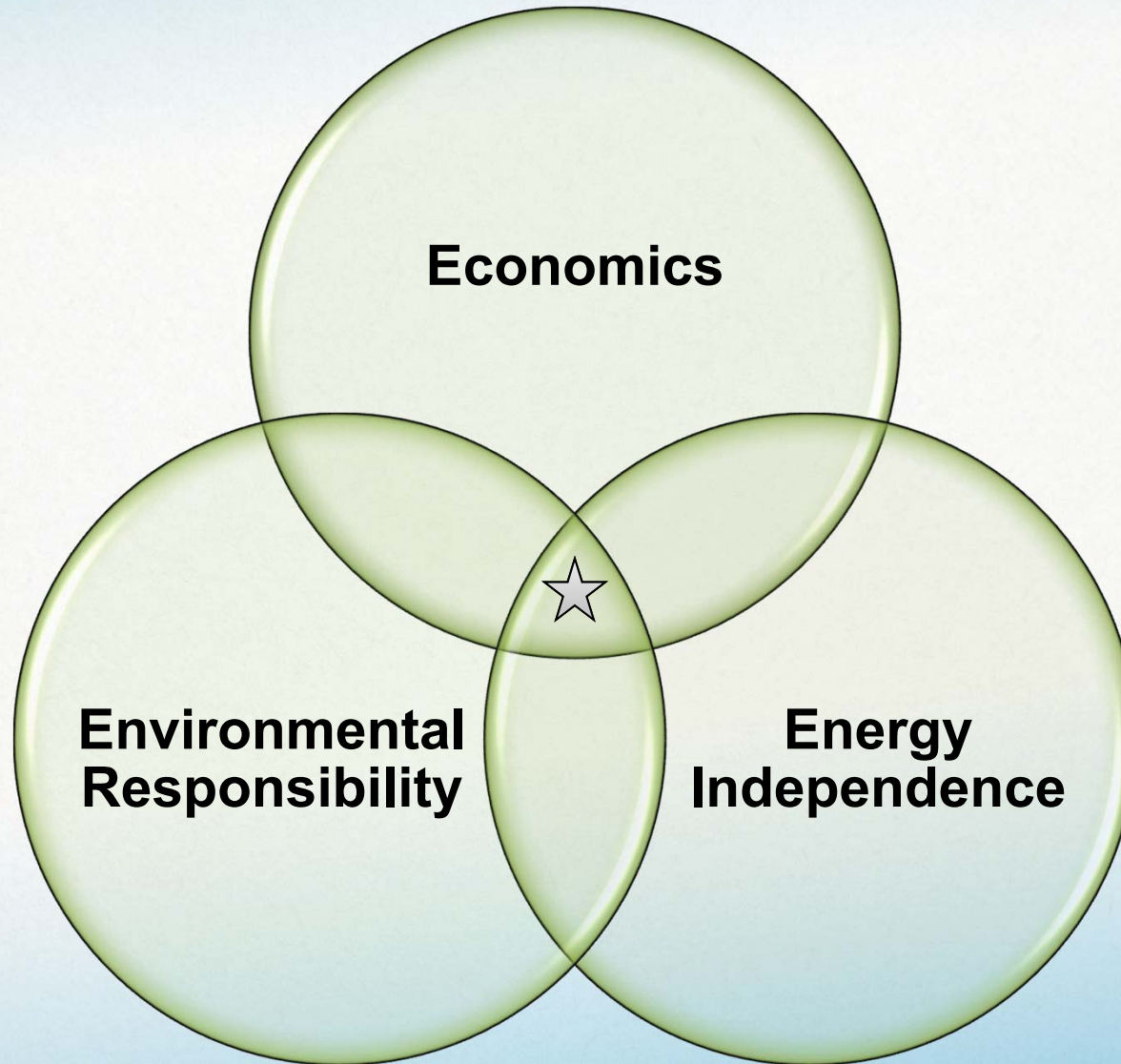


ROUSH CleanTech



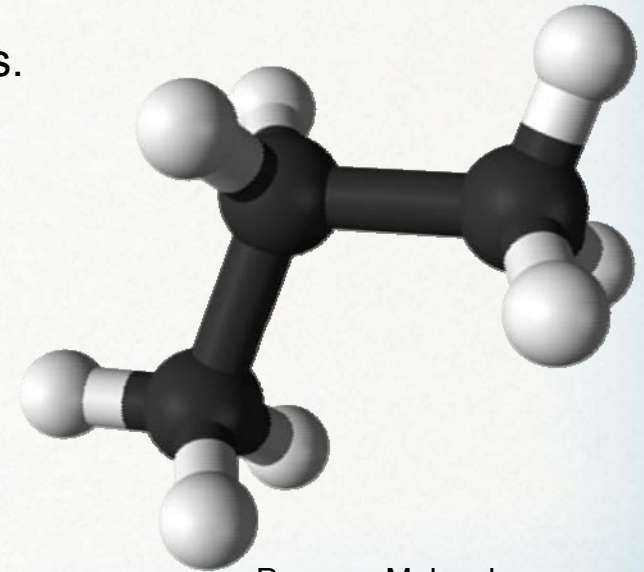
- Founded in 2010.
- Dedicated to developing quality alternative fuel solutions.
- Propane autogas focus.
- EPA and CARB certification ability.
- Platform customization to suit customer needs.
- Reduces operating costs, carbon footprint.
- OEM support through Ford and BPN dealers.
- Creating opportunities for partner companies.
- Using American fuel and American technology.

Factors for Alt Fuel Analysis



What is Propane Autogas?

- **Clean:**
 - 24% reduction in Greenhouse Gas (GHG) emissions.
 - 20% reduction in Nitrogen Oxide (NO_x) emissions.
 - 60% reduction in Carbon Monoxide (CO) emissions.
- **Domestic:**
 - 90% of propane used in U.S. comes from U.S.
 - 7% of propane used in U.S. comes from Canada.
- **Abundant:**
 - Most refueling infrastructure of any alternative fuel.
 - Major natural gas shale found in northeast U.S.
 - Powers over 17 million vehicles worldwide.
- **Safe:**
 - Low pressure (~ 200 psi).
 - Narrow flammability range.
 - Fuel tanks are 20 times more puncture resistant than gasoline.



Propane Molecule
(C₃H₈)



Product Overview – Vans & Wagons

Ford E-450 DRW Cutaway

- Model Years:** 2009 – 2015
- Engine Size:** 6.8L V10 (2V)
- Applications:** 156” or 176” wheelbase
Stretched Chassis
5-speed auto transmission
- Tank Size:** Aft-Axle: 41 usable gallons
- Technical Specs:** EPA and CARB approved
GVWR: < 14,500 lbs.
Requires “91G” gaseous fuels prep package.
- Order Availability:** Ford Ship Through
Conversion Kits



FRPCM

The Fuel Rail Pressure Control Module ensures consistent vehicle performance and power on-demand.

Fuel Rail

ROUSH CleanTech's signature blue anodized aluminum fuel rail is designed to operate under varying temperatures of liquid propane

Fuel Tank

The liquid propane autogas fuel tank meets all ASME certification standards, is 20 times more puncture resistant than gasoline tanks, and is built and assembled in the USA.

Fuel Fill

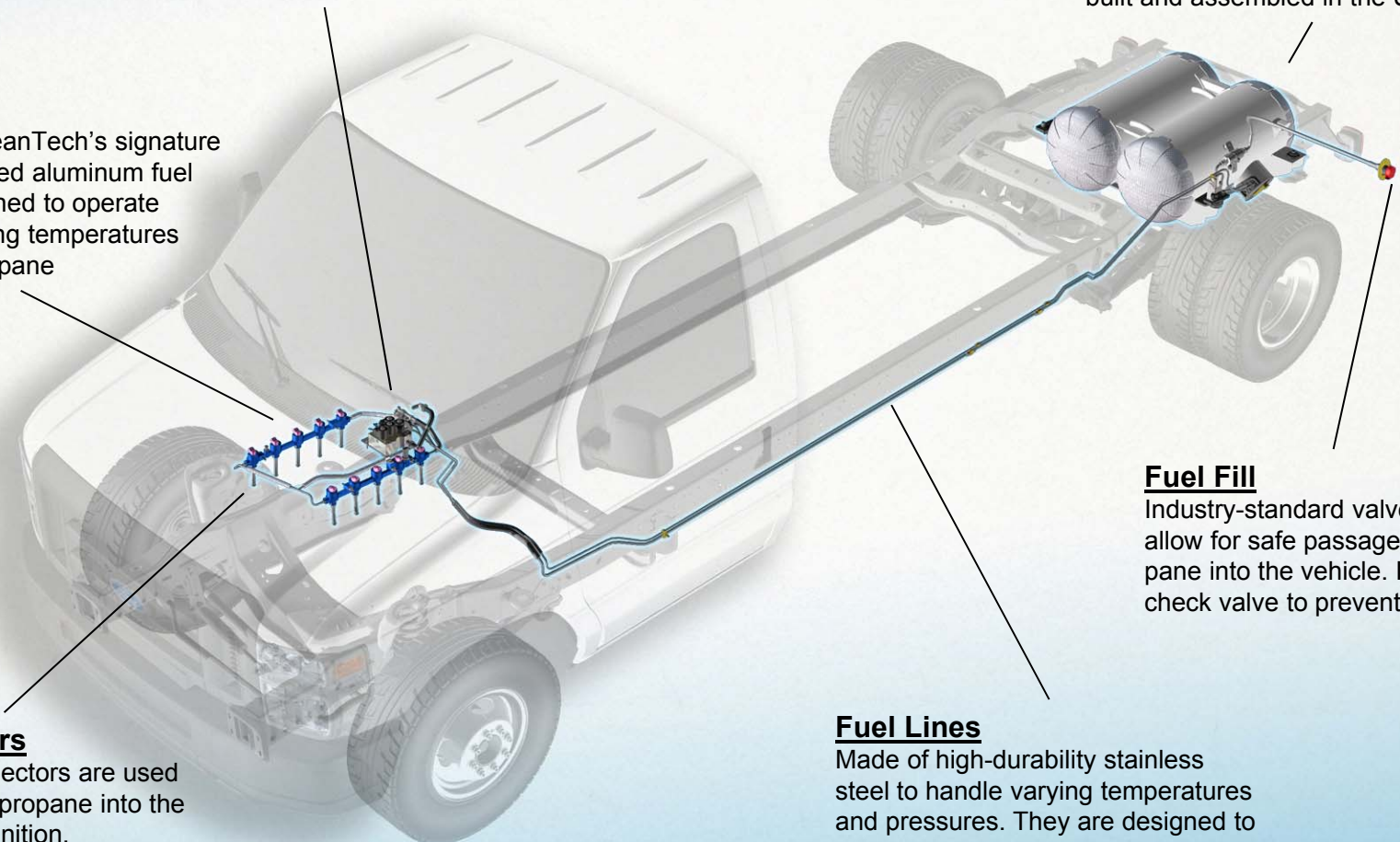
Industry-standard valve designed to allow for safe passage of liquid propane into the vehicle. Includes a check valve to prevent fuel leaks.

Fuel Lines

Made of high-durability stainless steel to handle varying temperatures and pressures. They are designed to route through the factory line locations.

Fuel Injectors

Special fuel injectors are used to inject liquid propane into the cylinders for ignition.





ROUSH CleanTech is a Ford QVM developer and installer of dedicated propane autogas fuel systems.

Organizations with QVM status from Ford create the engine calibration, complete the on-dynamometer calibration testing, comply with all Ford engineering requirements, and develop a vehicle component package.

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Savings Calculation

Capital Costs	Gasoline (6.8L V10)	Propane (6.8L V10)	Savings (Costs)
Total Bus Price	\$75,000.00	\$75,315.00	
ROUSH CleanTech Propane Conversion	\$0.00	\$15,995.00	
State or Federal Incentive (if applicable)	\$0.00	\$0.00	
Total Capital Savings (or Investment)	\$75,000.00	\$91,310.00	(\$16,310.00)
Operating Costs	Gasoline (6.8L V10)	Propane (6.8L V10)	Savings (Costs)
Total Vehicle Life (miles)	200,000	200,000	
Average Miles Per Gallon*	6.00	5.10	
Gallons of Fuel Over Lifetime	33,333	39,216	
Fuel Price (per gallon)**	\$3.50	\$1.50	
Fuel Tax Credit / Gallon	\$0.00	\$0.00	
Adjusted Fuel Price / Gallon	\$3.50	\$1.50	
Total Fuel Savings (or Costs)	\$116,666.67	\$58,823.53	\$57,843.14
Miscellaneous Costs	Gasoline (6.8L V10)	Propane (6.8L V10)	Savings (Costs)
Maintenance Rate (per mile)***	\$0.030	\$0.015	
Maintenance Costs	\$6,000.00	\$3,000.00	
Fuel Loss From Pilferage / Theft	\$0.00	\$0.00	
Total Misc. Savings (or Costs)	\$6,000.00	\$3,000.00	\$3,000.00
Gross Vehicle Lifetime Savings (Loss)			\$60,843.14
Net Vehicle Lifetime Savings (Loss)			\$44,533.14

Ford E-450
2015 (6.8L V10)



Emissions Calculation

Emissions Reductions	Gasoline	Propane	Difference
Total Vehicle Life (miles)	200,000	200,000	
Average Miles per Gallon	6.00	5.10	
Gallons of Fuel Used Over Life of Vehicle	33,333.33	39,215.69	(5,882.35)
Carbon Mass per Gallon Fuel (lb. / gal.)	5.10	3.47	
Mass of CO ₂ per Gallon Fuel (lb. / gal.)	18.70	12.72	
Total lbs. of CO₂ Produced During Vehicle Life	623,186.67	498,752.94	124,433.73

Fewer lbs. of CO₂ Produced Using Propane Autogas

124,434



Ford E-450
2015 (6.8L V10)



Flint Michigan MTA Monthly Mileage

# of Vehicles	Month	Monthly Miles	Monthly Gallons	Monthly Avg. MPG	Gallons Used	Yearly Avg. MPG	Miles Driven
72	Aug-13	221475	41518	5.34	212,159	5.38	1,142,418
72	Sep-13	223443	39487	5.66	251,646	5.43	1,365,861
72	Oct-13	266567	46802	5.69	298,448	5.47	1,632,428
73	Nov-13	258597	45766	5.65	344,214	5.49	1,891,025
73	Dec-13	251,041	44497	5.64	388,711	5.51	2,142,066
73	Jan-14	268086	46894	5.72	435,605	5.53	2,410,152
74	Feb-14	270858	47448	5.71	483,053	5.55	2,681,010
75	Mar-14	294203	50982	5.77	534,035	5.57	2,975,213
75	Apr-14	283822	49455	5.74	583,490	5.58	3,259,035
75	May-14	286995	48871	5.87	632,361	5.60	3,546,030
81	Jun-14	300926	51672	5.82	684,033	5.62	3,846,956
81	Jul-14	311,842	53330	5.84	737,364	5.64	4,158,798
84	Aug-14	311,672	53228	5.86	790,592	5.65	4,470,470
84	Sep-14	301,669	50948	5.92	841,540	5.67	4,772,139



Propane vs Diesel and Gasoline

	LPG	equivalent	Diesel	Gasoline
Total Miles	4,158,798		4,158,798	4,158,798
MPG	5.64		9.98	7.1
LPG used	737,364	projected	416,713	585,746
cost at \$ 1.50	\$1,106,046	\$ 3.20 / gal	\$1,333,816	\$1,874,387
Total savings			\$227,770	\$768,341
PM savings	PM / 7,500 miles cost of \$ 60 x 425	PM / 4,000 miles cost of \$ 133 x 744	98,952	\$25,500
Total Cost	\$1,131,546		\$1,432,768	\$1,899,887
Total Savings			\$301,222	\$768,387
Vehicle cost / mile	0.27		0.35	0.46
With a \$.50 rebate	0.18			
MTA locked in our cost for 12 months 7/2014 - 7/2015 @ \$ 1.349 / gallon				
Vehicle cost / mile	0.24	current		
With a \$.50 rebate	0.15	If Rebate is renewed		

On-Site Refueling



Ford Michigan Assembly Plant (MI)



AmeriGas Propane Tank



Shell (AZ)



La Pine School District (OR)



ROUSH CleanTech (MI)



Heritage Propane Tank







SERVICE & WARRANTY

Training, Basic Coverage
and Special Tools

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ROUSHcleantech.com

Product Training



Installation Support



Technical Hotline



Field Support



Warranty Support

ROUSH[®] Warranty Claim Process and Procedures
CLEANTECH For ROUSH CleanTech Authorized Service Centers



Warranty Claims Process:

- Contact ROUSH CleanTech Warranty Department at 800.59.ROUSH (option 2, then option 3) to begin the resolution process. ROUSH CleanTech may assist in basic vehicle diagnostics to determine if the issue is related to the ROUSH CleanTech Fuel System.
- If the vehicle concern is determined to be a ROUSH CleanTech covered component, please complete the ROUSH Warranty Claim Form and fax it with a copy of the repair order.
 - Vehicle troubleshooting and diagnostics need to be performed as defined in the applicable ROUSH CleanTech Service and Diagnostic Manual prior to submitting the Warranty Claim Form.
 - All faults on the Warranty Claim Form are mandatory.
- Diagnostic data, replacement parts and the repair procedure will be reviewed and confirmed by ROUSH CleanTech.
- Once the repair is authorized by ROUSH CleanTech, you will receive the Warranty Claim Form back with a Warranty Authorization Number on the bottom.
- Replacement parts will be shipped from ROUSH CleanTech directly to the authorized service center.

PLEASE NOTE: If additional work is necessary, you must receive authorization from ROUSH CleanTech prior to proceeding.

PLEASE NOTE: Any unauthorized work performed may not be covered by ROUSH CleanTech.

Warranty Parts Return Procedure:

- All defective parts must be returned to ROUSH CleanTech within 30 days of the warranty repair completion.
- If a Return Material Authorization (RMA) number and/or a return shipping label is not enclosed with replacement parts, please call 800.59.ROUSH (option 2, then option 3).
- Packing materials: Please use the same boxes or pallets that were used to ship the parts to you.
- Every part must be tagged individually with a part tag that includes the RMA number, last eight of the vehicle VIN number and the Warranty Authorization Number.
- All freight returns not using the provided ROUSH CleanTech return label will require you to contact ROUSH CleanTech Warranty at 800.59.ROUSH (option 2, then option 3) to schedule their pick-up. You must have the ROUSH CleanTech Warranty Authorization Number available when calling.

Return Defective Parts to: ROUSH CleanTech Parts Return
Attn: RMA# _____ (RMA will be included on packing slip)
13061 Market St.
Livonia, MI 48150

Field Data Analysis



Service Technician Course:

- A. Propane as an Autogas.
- B. Propane Autogas Fuel System Overview.
- C. System Diagnostics.
- D. Basic Warranty Information.

Service Manager/Advisor Course:

- A. Propane as an Autogas.
- B. Propane Autogas Fuel System Overview.
- C. Detailed Warranty Process.



Limited Warranty

- Pre-titled vehicles:
 - Factory warranty maintained.
 - 5 year / 60,000 mile limited warranty.
- Post-titled vehicles:
 - Factory warranty maintained.
 - 12 month / 12,000 mile limited warranty.
- Limited warranty and policy manual.
- ROUSHcleantech.com/service



Transit Customer Adoptions





CONTACT US:

800.59.ROUSH

ROUSHcleantech.com

Randy Veenhoven
Executive Director, Transit

734.679.7638
randy.veenhoven@roush.com

Jim Gallagher
BusStuf

610.704.5009
jimgalla@ptd.net

800.59.ROUSH

ROUSHcleantech.com